

Fire-Resistant Mineral Core 45-90 Min / Bonded Construction

Marquis Series™ HPDL Doors

PRODUCT SPECIFICATIONS		INTERIOR USE ONLY			
DIMENSIONS	Thickness	1-3/4"			
	Maximum Size*	ITS-WH AND UL			
			Neutral Pressure	CAT A Positive Pressure	CAT B Positive Pressure
		Singles	4'0"x10'0"	4'0"x10'0"	4'0"x10'0"
		Pairs	8'0"x8'0"	8'0"x9'0"	8'0"x9'0"
*Some limitations apply by location		DE Pairs	8'0"X8'0" (45 min only)	8'0"x8'0"	8'0"x8'0"
CONSTRUCTION	Surface Material	High Pressure Decorative Laminate			
	Crossbands	One Piece High Density Fiberboard (HDF)			
	Vertical Edges	<ul style="list-style-type: none"> - Manufacturer's standard construction per label service listing with HPDL edge band - Impact resistant edges available upon request - Painted or stained edges available upon request 			
	Horizontal Edges	Manufacturer's standard construction per label service listing			
	Face & Core Assembly Adhesive	WDMA Type 1			
	Core Construction	Mineral Core			
	Lite Openings / Louvers	<ul style="list-style-type: none"> - Factory glazing recommended - Available with metal vision frames, non-combustible bead or applied grilles - Metal fusible link louvers also available 			
	Distance from Lock & Lite Cutouts	3-1/4" minimum distance from adjacent lock and lite cutouts			
	Details	Applied mouldings, also available. Some limitations apply.			
	Machining	Machining preparation per hardware manufacturer's templates. Some limitations apply.			
Factory Finish	Wood accessories available as painted or stained				
STC	Acoustic Rating*	Up to STC 30 Operable when installed with tested seals and gaskets			
*Some limitations apply by location					
CREDITS & STANDARDS	Environmental Options	<ul style="list-style-type: none"> - CARB PH2 - FSC upon request - NAUF - CARB ULEF upon request 			
	Environmental Product Declaration	Yes			
	Quality Standards	<ul style="list-style-type: none"> - WDMA I.S.1A Architectural Wood Flush Doors (Standard construction) - AWS available upon request 			
	WDMA Performance Duty Level	<ul style="list-style-type: none"> - Mineral Core without Blocking - Below Standard - Mineral Core with Blocking - Extra Heavy Duty - (Blocking for mineral core doors provided upon request) 			
WT.	Door Weight	Thickness	lbs/sf		
		1-3/4"	3.7 - 5.6		
	Warranty	Full; life of original installation. No exterior warranty.			

Fire-Resistant Particleboard Core 45 Min / Bonded Construction

Marquis Series™ HPDL Doors

PRODUCT SPECIFICATIONS		INTERIOR USE ONLY			
DIMENSIONS	Thickness	1-3/4"			
	Maximum Size*	ITS-WH AND UL			
			Neutral Pressure	CAT A Positive Pressure	CAT B Positive Pressure
		Singles	4'0"x8'0"	4'0"x8'0"	4'0"x8'0"
		Pairs	6'0"x7'0"	6'0"x7'0"	6'0"x7'0"
*Some limitations apply by location		DE Pairs	n/a	n/a	n/a
CONSTRUCTION	Surface Material	High Pressure Decorative Laminate			
	Crossbands	One Piece High Density Fiberboard (HDF)			
	Vertical Edges**	- Manufacturer's standard construction per label service listing with HPDL edge band - Impact resistant edges available upon request ** Fire-Rated doors will be constructed per label service listing and may deviate from above			
	Horizontal Edges**	Manufacturer's standard construction per label service listing ** Fire-Rated doors will be constructed per label service listing and may deviate from above			
	Face & Core Assembly Adhesive	WDMA Type 1			
	Core Construction	Fire-resistant wood based particleboard core			
	Lite Openings / Louvers	- Factory glazing recommended - Available with metal vision frames - Metal fusible link louvers also available			
	Distance from Lock & Lite Cutouts	3-1/4" minimum distance from adjacent lock and lite cutouts			
	Details	Applied mouldings also available. Some limitations apply.			
	Machining	Machining preparation per hardware manufacturer's templates. Some limitations apply.			
Factory Finish	Wood accessories available as painted or stained				
STC	Acoustic Rating*	Up to STC 32 Operable when installed with tested seals and gaskets			
CREDITS & STANDARDS	Environmental Options	- CARB PH2 - FSC upon request - NAUF - CARB ULEF upon request			
	Environmental Product Declaration	Yes			
	Quality Standards	- WDMA I.S.1A Architectural Wood Flush Doors (Standard construction) - AWS available upon request			
	WDMA Performance Duty Level	Extra heavy duty			
W.T.	Door Weight	Thickness	lbs/sf		
		1-3/4"	6.4		
	Warranty	Full; life of original installation. No exterior warranty.			